

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 7/23/2024 Revision date: 7/23/2024 Supersedes: 10/6/2014 Version: 2.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture

Product name : Gard™ Tri-Purpose Cutting Fluid

Product code : 589311

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Lubricating oil

1.3. Supplier

Martin Lubricants 484 East 6th St. Smackover, AR 71762

1.4. Emergency telephone number

Emergency number : CHEMTREC (800) 424-9300

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin sensitisation, Category 1 H317 May cause an allergic skin reaction.

Full text of H-statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US)



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H317 - May cause an allergic skin reaction.

Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.

P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 - If on skin: Wash with plenty of water.

P321 - Specific treatment (see supplemental first aid instruction on this label). P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

P363 - Wash contaminated clothing before reuse.

P501 - Dispose of contents/container to hazardous or special waste collection point, in

accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
Hydrotreated Heavy Naphthenic Base Oil	CAS-No.: 64742-52-5	70 – 90
Tall oil, fatty acids reaction products with diethylenetriamine	CAS-No.: 61790-69-0	1 – 10

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs:

Get medical advice/attention.

First-aid measures after eye contact : Rinse eyes with water as a precaution.

First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : May cause an allergic skin reaction.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing

dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection".

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6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Avoid breathing

dust/fume/gas/mist/vapours/spray. Wear personal protective equipment.

Hygiene measures : Contaminated work clothing should not be allowed out of the workplace. Wash contaminated

clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands

after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Gard™ Tri-Purpose Cutting Fluid

No additional information available

Tall oil, fatty acids reaction products with diethylenetriamine (61790-69-0)

No additional information available

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

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Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Amber, clear liquid.

Colour : Amber

Odour : Mild petroleum; Hydrocarbon

Odour threshold : No data available pH : No data available Melting point : Not applicable Freezing point : No data available word available : No data available : No d

Boiling point : Expected to be > 260°C (500°F)

Flash point : 340 °F

Relative evaporation rate (butylacetate=1) : Negligible at STP

Flammability (solid, gas) : Flash Point at or above 200 °F

Not applicable.

: Negligible at STP

Vapour pressure : Negligible at Relative vapour density at 20 °C : > 1 at STP Relative density : 0.921 Density : 7.688 lb/gal

Solubility : Material nearly insoluble in water.

Partition coefficient n-octanol/water (Log Pow) : No data available Auto-ignition temperature : No data available Decomposition temperature : No data available Viscosity, kinematic : 31.11 mm²/s at 104°F Viscosity, dynamic : No data available Explosive limits No data available Explosive properties No data available Oxidising properties No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

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10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified Acute toxicity (dermal) : Not classified Acute toxicity (inhalation) : Not classified

LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423		
	(Acute Oral toxicity - Acute Toxic Class Method), Guideline: EPA OPPTS 870.1100 (Acute Oral		
	Toxicity), Remarks on results: other:		

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicit Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)		
LD50 dermal rabbit	2000 mg/kg Source: IUCLID		
LC50 Inhalation - Rat (Dust/Mist)	5.53 mg/l Source: ECHA		
ATE US (dermal)	2000 mg/kg bodyweight		
ATE US (dust,mist)	5.53 mg/l/4h		
Ckin correction/irritation	Not closeified		

Skin corrosion/irritation : Not classified Serious eye damage/irritation : Not classified

Respiratory or skin sensitisation : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified.
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

LOAEL (oral, rat, 90 days)	125 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)		
NOAEL (dermal, rat/rabbit, 90 days)	≈ 1000 mg/kg bodyweight Animal: rabbit, Guideline: OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)		

Aspiration hazard : Not classified
Viscosity, kinematic : 31.11 mm²/s at 104°F

	Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)			
Viscosity, kinematic		1.99 – 847 mm²/s Temp.: '40°C' Parameter: 'mm²/smm2/s '		
	Hydrocarbon	Yes		

Symptoms/effects after skin contact : May cause an allergic skin reaction.

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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Tall oil, fatty acids reaction products with diethylenetriamine (61790-69-0)				
LC50 - Fish [1]	> 11 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)			
EC50 72h - Algae [1]	> 10 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)			
EC50 96h - Algae [1]	0.328 mg/l Source: ECOSAR			
Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)				
LC50 - Fish [1]	> 5000 mg/l Source: IUCLID			
EC50 - Crustacea [1]	> 1000 mg/l Source: IUCLID			
EC50 96h - Algae [1]	> 1000 mg/l Source: IUCLID			

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)		
Partition coefficient n-octanol/water (Log Pow)	3.9 – 6 Source: IUCLID	

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA		
14.1. UN number					
Not regulated for transport	Not regulated for transport				
14.2. Proper Shipping Name					
Not regulated Not regulated Not regulated Not regulated					
14.3. Transport hazard class(es)					
Not regulated	Not regulated	Not regulated	Not regulated		

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DOT	TDG	IMDG	IATA
14.4. Packing group			
Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards			
Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available			

14.6. Special precautions for user

DOT

Not regulated

TDG

Not regulated

IMDG

Not regulated

IATA

Not regulated

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
Tall oil, fatty acids reaction products with diethylenetriamine	61790-69-0	Present	Active	
Hydrotreated Heavy Naphthenic Base Oil	64742-52-5	Present	Active	

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

CANADA

Tall oil, fatty acids reaction products with diethylenetriamine (61790-69-0)

Listed on the Canadian DSL (Domestic Substances List)

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

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National regulations

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

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Full text of H-statements

H317

May cause an allergic skin reaction.

Safety Data Sheet (SDS), USA

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